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004459

D350-749-015
Job Sheet 180135



Part No: D350-749-015

Job Qty: 1 ea

Part Name: Low To High Gear Conversion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 08-02-14 DD verified by: LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Stores/Pkg-1			JUL 17 2018
110	Packaging	1 pcs	7/26/18	7/26/18	0.00	0.00	Packaging1-3			JUL 24 2018
120	QC	1 pcs	7/26/18	7/26/18	0.00	0.00	QC4			SRB 21 SMP
125	DC	1 pcs	7/26/18	7/26/18	0.00	0.00	DC			SRB 21 SMP
130	Packaging	1 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3-1			JUL 25 2018
140	QC21-FG	1 Ea	7/26/18	7/26/18	0.00	0.00	QC21			JUL 25 2018

Part Op 125 - Photocopy bluefile & type labels per PPP350-749-015 CHG 001 NO DART ARC OR C OF C REQUIRED
Descriptions: 130 - Identify and pack for shipping as per PPPD350-749-015 Location : FG121 PPP Rev: 9-88 **ATTN: ALL ORIGINAL EUROCOPTER ARC AND TAGS TO BE SHIPPED WITH KIT**

fg121

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
22201TK060070X	Screw	2 Ea (2 ea)	90-Start up Operation	FM137503-70
22201TK080018X	Screw	2 Ea (2 ea)	90-Start up Operation	5091114
23112TK080X	WASHER	2 Ea (2 ea)	90-Start up Operation	5091115
350A41-1088-20	Strip, Chafing, Upper	4 pcs (4 ea)	90-Start up Operation	FM137503-1
350A41-1089-20	Strip, Chafing, Lower Rear	2 pcs (2 ea)	90-Start up Operation	FM137503-90
350A41-1090-20	Strip, Chafing, Lower Front	2 pcs (2 ea)	90-Start up Operation	FM137503-60
350A41-1092-22	Half Clamp	4 pcs (4 ea)	90-Start up Operation	50 74 639
ASN52320BH120N	Nut	2 Ea (2 ea)	90-Start up Operation	FM135385

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22201TK060070X	2	2	0
	22201TK080018X	2	2	0
	23112TK080X	2	0	0
	350A41-1088-20	4	4	0
	350A41-1089-20	2	2	0
	350A41-1090-20	2	2	0
	350A41-1092-22	4	0	0
	ASN52320BH120N	2	11	0

Part Specifications

Specifications could not be found.

Plex 6/29/18 8:26 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Rework		Skid-tube		Cross tube	
NCR No. _____		Scrap		Machining		Small Fab	
		Use-as-is		Thermoforming		Finishing	
		Suspected Unapproved		Large Fab		Composite	
Date: _____	Step #: _____	QTY Effective: _____					
Description Work Order: _____		MRR (QS1042) Approval					
		Completed By					
		Lead hand / Supervisor Approval Verification					
		QC / QA Coordinator Approval					

Container No: S093399
Part: D350 - 749 - 015
Job No: 180135
Serial No/Batch: S093399
Revision: _____
Inspector: _____
Exp Date: _____
Instructions: _____

Date: 07/18/18

Root Cause		Positioned Wrong		Outside Dimensions		Over/Under tolerance		Part Incorrect		Part Lost/Missing		Part Moved		Drawing		Finish		Misread		Turning Sequence	
Environment																					
Design																					
Doc/Data																					
Equip/Tooling																					
Handling/Pre																					
Material																					
Internal Transport																					
Tribal Knowledge																					
LOA																					
Substation																					
Past Expiry Date																					
Misidentified																					

Crushing

Heat Treat

Wave/Twist in Tube

Marks/Chatter

Contamination

Countersink

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Wrong Stock Pulled

Out of Sequence

Off-set

Mislabeled

Fit/Function

Misaligned/off center

OTHER: _____

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